

2213

HSSE-PM DIN 376/374

A>12%

M-MF
DIN13

Form.
C



Tol.
6HX

3XD

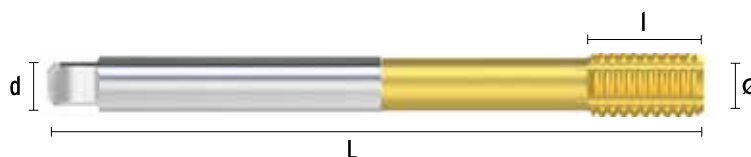
D

TIN+

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 15-45	● 15-25			● 10-25					● 15-40	● 15-30	● 20-40			○ 10-20			

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative

MICRO FINISH
 THREADING TECHNOLOGY



Ø	P	L mm	l mm	mm	d mm
M8,0	1,00	90	13	4,90	6,0
M8,0	1,25	90	13	4,90	6,0
M10,0	1,00	90	13	5,50	7,0
M10,0	1,25	100	15	5,50	7,0
M10,0	1,50	100	15	5,50	7,0
M12,0	1,00	100	10	7,00	9,0
M12,0	1,25	100	15	7,00	9,0
M12,0	1,50	100	15	7,00	9,0

Ø	P	L mm	l mm	mm	d mm
M12,0	1,75	110	18	7,00	9,0
M14,0	2,00	110	20	9,00	11,0
M16,0	1,50	100	15	9,00	12,0
M16,0	2,00	110	20	9,00	12,0
M18,0	1,50	110	17	11,00	14,0
M18,0	2,50	125	25	11,00	14,0
M20,0	1,50	125	17	12,00	16,0
M20,0	2,50	140	25	12,00	16,0